



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2182B060
Job Sheet 168812



Part No: D2182B060

Job Qty: 50 ea

Part Name: Clamp Cushion Black 6.0 "Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/24/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Cascade Helicopter Services (CCASC01)

8500 Perimeter Road S Seattle, WA, 98108 USA ph:(206) 767-5290

Note: DWG REV D IPP: B 99.03.02 Re-format DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	11/24/17	11/24/17	0.00	0.00	Start Up Stores/Pkg-1		MLL
100	Packaging	50 pcs	11/24/17	11/24/17	0.00	0.00	Packaging1		MLL 38
110	QC	50 pcs	11/24/17	11/24/17	0.00	0.00	QC6		38
120	Packaging	50 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3		38
130	QC21-SA	50 Ea	11/24/17	11/24/17	0.00	0.00	QC21		38

Part Op 100 - Cut D2182B black rubber extrusion 6.0" long
Descriptions:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2182B F160459	25	4,889	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	D2182B060 Start up Operation Mfg Date: 11/23/17 Job No: 168812	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="5" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 15%;">Work</td> <td style="width: 15%;">Skid-tube</td> <td style="width: 15%;">Cross tube</td> <td style="width: 15%;">Water Jet</td> <td style="width: 15%;">Engineering</td> </tr> <tr> <td>Trap</td> <td>Machining</td> <td>Small Fab</td> <td>Prod. Eng. Coord.</td> <td>Quality</td> </tr> <tr> <td>Is-is</td> <td>Thermoforming</td> <td>Finishing</td> <td>Rec/Store/Packaging</td> <td>Other</td> </tr> <tr> <td>ved</td> <td>Large Fab</td> <td>Composite</td> <td>Supplier</td> <td></td> </tr> <tr> <td colspan="4">QTY Effective :</td> <td>MRB (QSI042) Approval</td> </tr> <tr> <td colspan="4" style="text-align: center;">Disposition</td> <td>Completed By</td> </tr> <tr> <td colspan="4" rowspan="2"></td> <td>Lead hand / Supervisor Approval Verification</td> </tr> <tr> <td>QC / QA Coordinator Approval</td> </tr> </table>	AGAINST DEPARTMENT/PROCESS					Work	Skid-tube	Cross tube	Water Jet	Engineering	Trap	Machining	Small Fab	Prod. Eng. Coord.	Quality	Is-is	Thermoforming	Finishing	Rec/Store/Packaging	Other	ved	Large Fab	Composite	Supplier		QTY Effective :				MRB (QSI042) Approval	Disposition				Completed By					Lead hand / Supervisor Approval Verification	QC / QA Coordinator Approval
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